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[図面]

[図 1]

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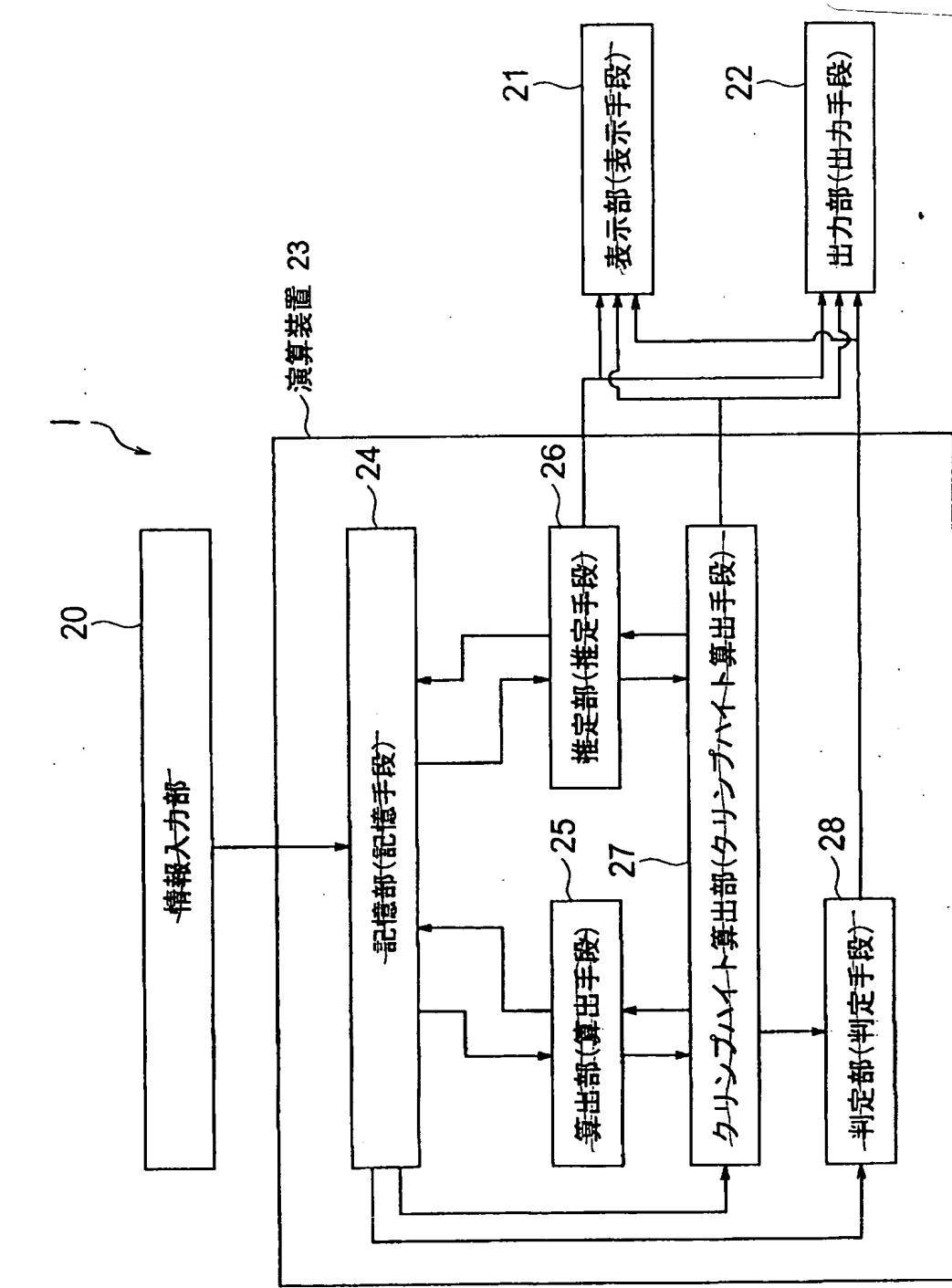
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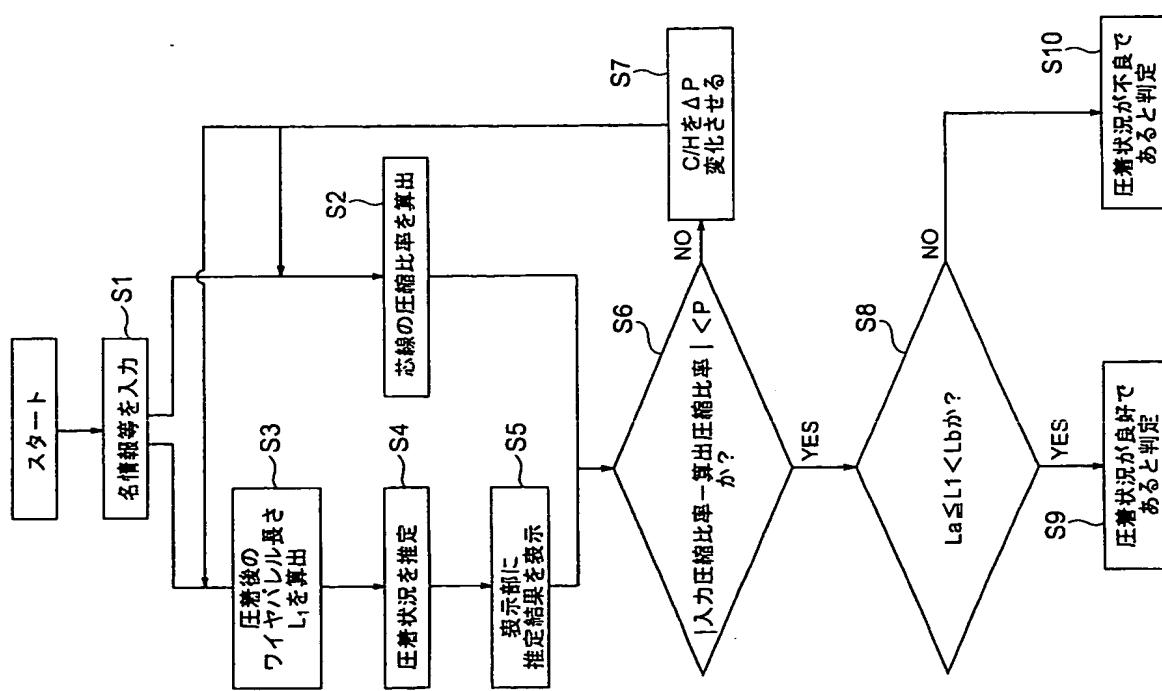
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- |    |                                  |
|----|----------------------------------|
| 20 | INFORMATION INPUT SECTION        |
| 21 | DISPLAY SECTION                  |
| 22 | OUTPUT SECTION                   |
| 23 | PROCESSING UNIT                  |
| 24 | STORAGE SECTION                  |
| 25 | CALCULATION SECTION              |
| 26 | ESTIMATION SECTION               |
| 27 | CRIMP HEIGHT CALCULATION SECTION |
| 28 | DETERMINATION SECTION            |

〔図2〕

FIG. 2



〔図-3〕

C/H,C/W,曲率半径R,r  
圧着前のワイヤーバレル距離: L<sub>0</sub>, 厚み:t  
入力圧縮比率:A<sub>0</sub>, 圧着前の導体断面積 Sd<sub>0</sub>  
開き角度:C, 深さ:D

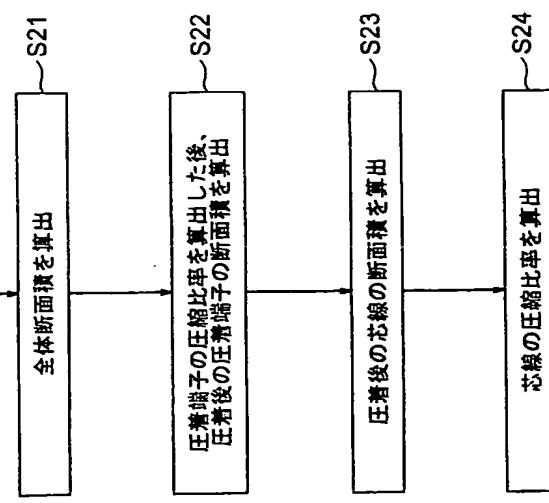
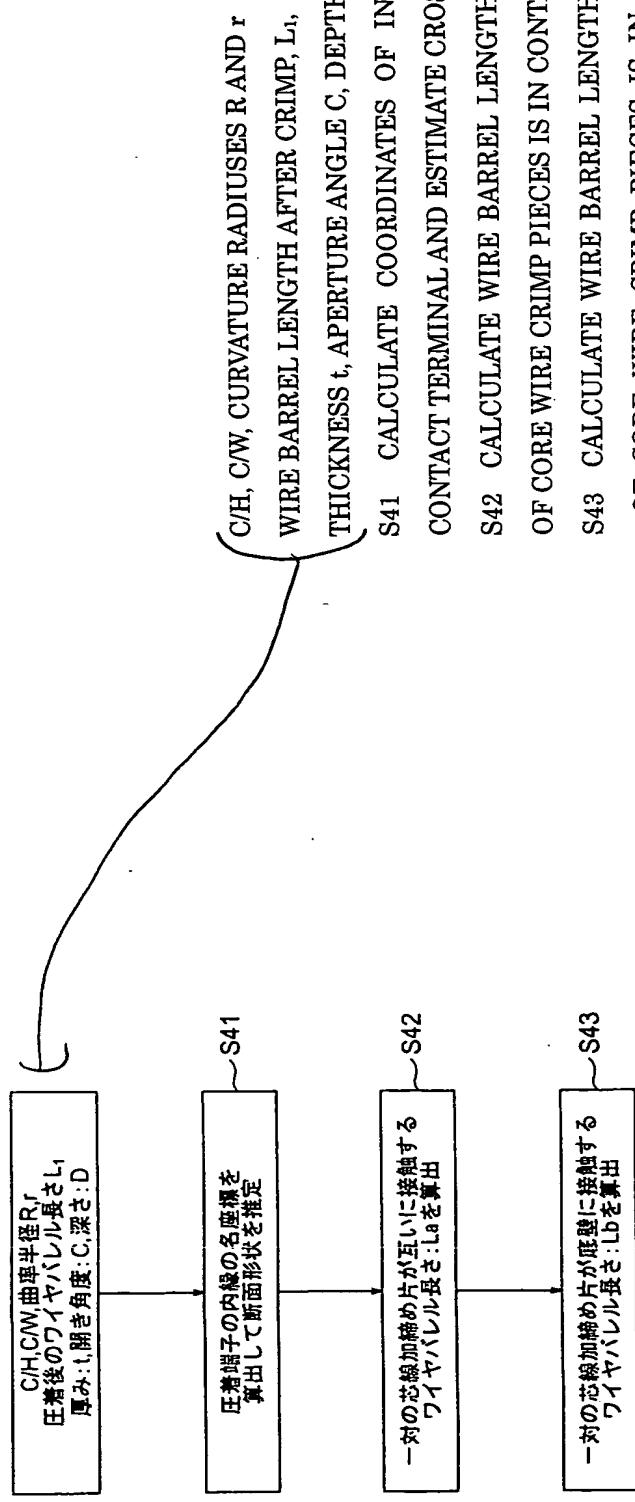


FIG. 3

C/H, C/W, CURVATURE RADIUSES R AND r  
WIRE BARREL LENGTH BEFORE CRIMP, L<sub>0</sub>, THICKNESS t  
INPUT COMPRESSION RATIO A<sub>0</sub>, CONDUCTOR CROSS-SECTIONAL  
AREA BEFORE CRIMP, Sd<sub>0</sub>  
APERTURE ANGLE C, DEPTH D  
S21 CALCULATE TOTAL CROSS-SECTIONAL AREA  
S22 CALCULATE COMPRESSION RATIO OF CRIMP CONTACT  
TERMINAL AND THEN CALCULATE CROSS-SECTIONAL AREA OF  
CRIMP CONTACT TERMINAL AFTER CRIMP  
S23 CALCULATE CROSS-SECTIONAL AREA OF CORE WIRE AFTER  
CRIMP  
S24 CALCULATE COMPRESSION RATIO OF CORE WIRE

Fig. 4



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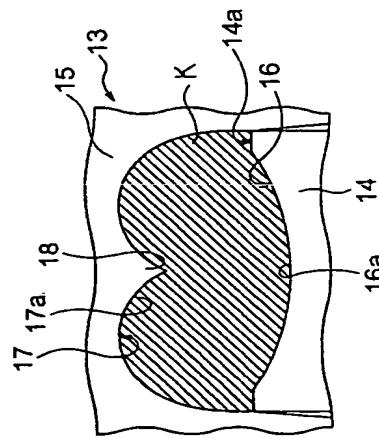
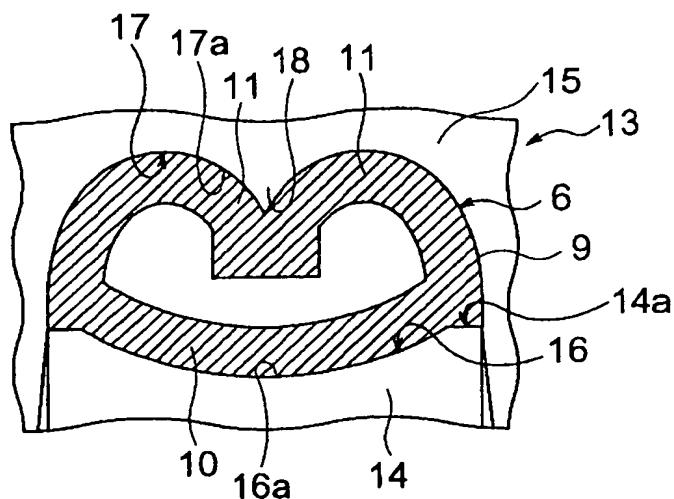


Fig. 5

【図6】 Fig. 6



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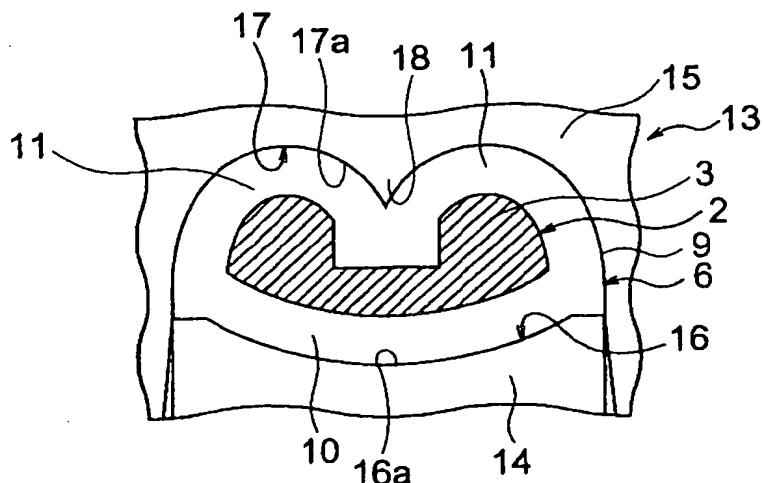
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【図7】 Fig. 7



〔図8〕

Fig. 8

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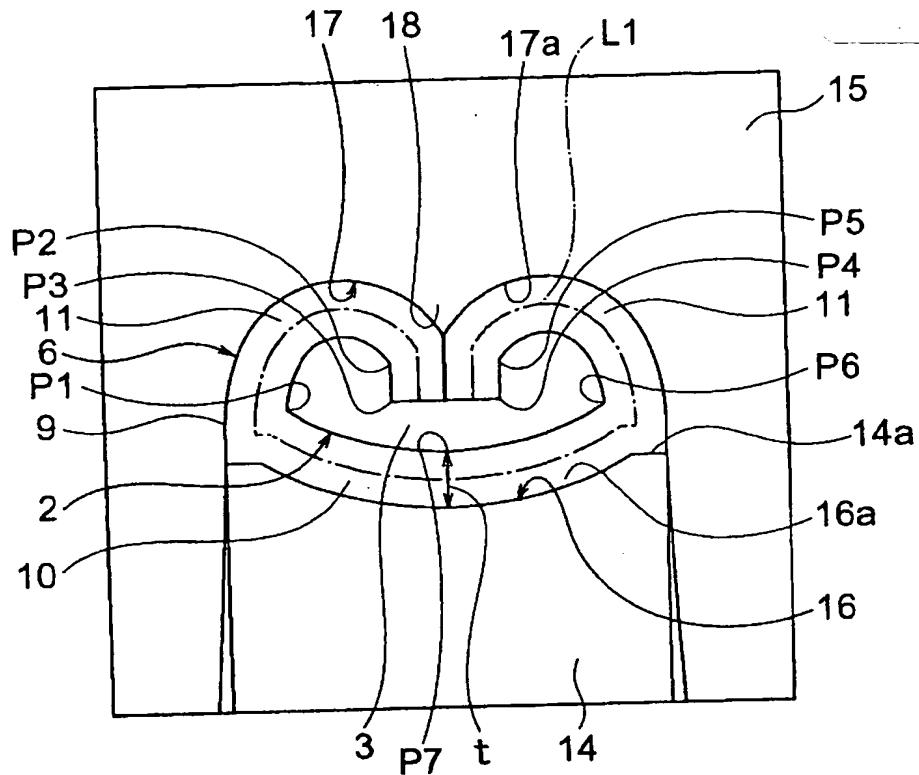
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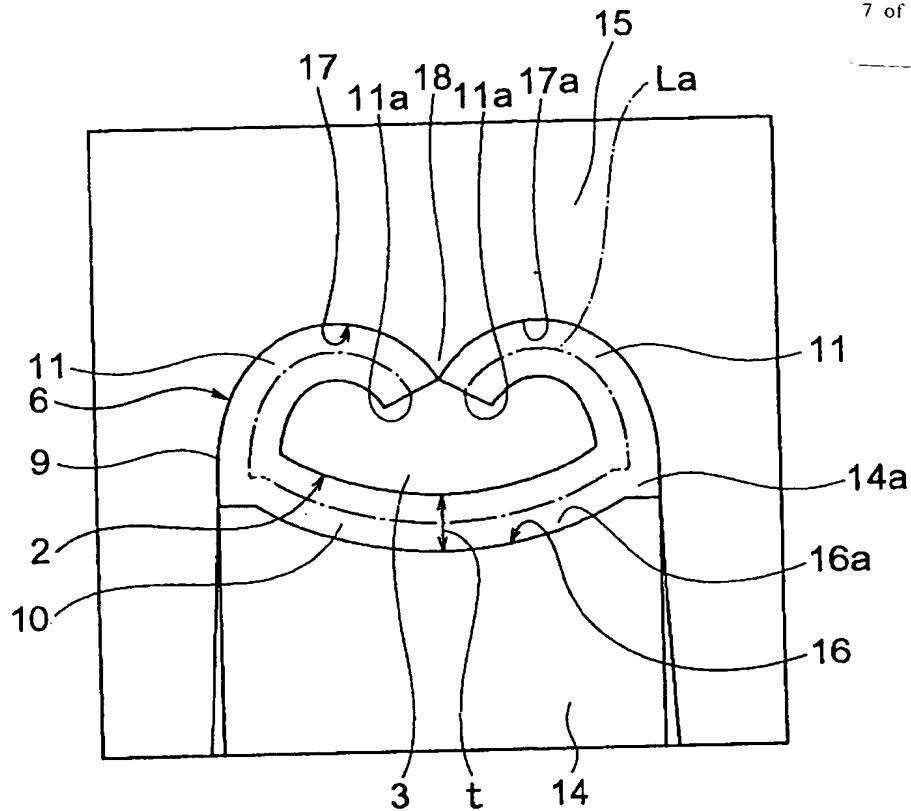
[特許] 2003-035754 (15. 02. 13)

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【図9】 Fig. 9

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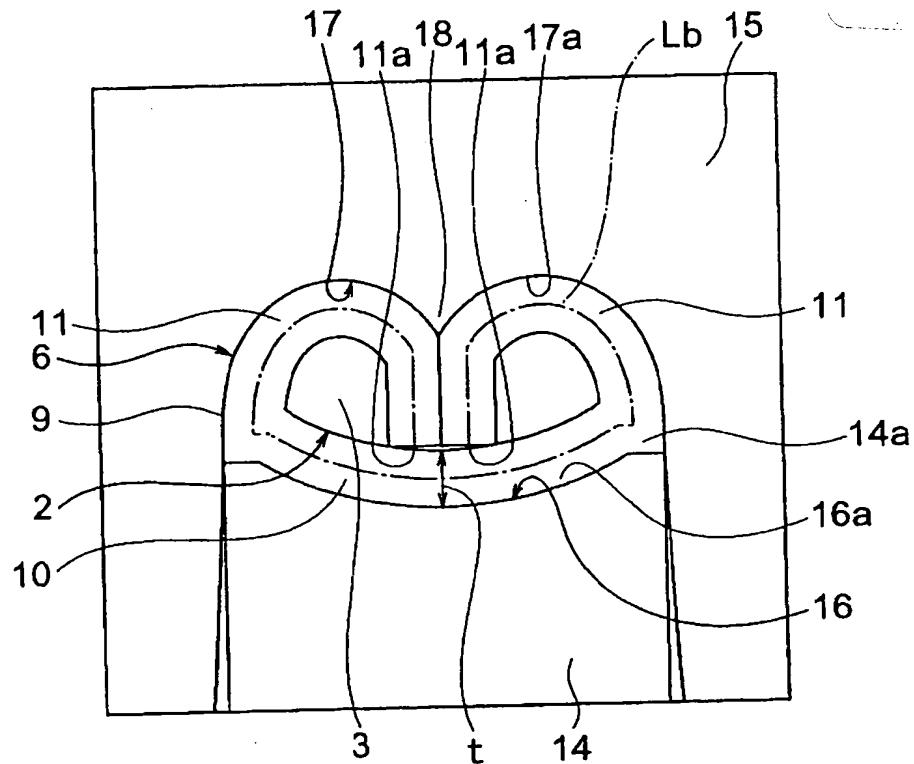


[図10] Fig. 10

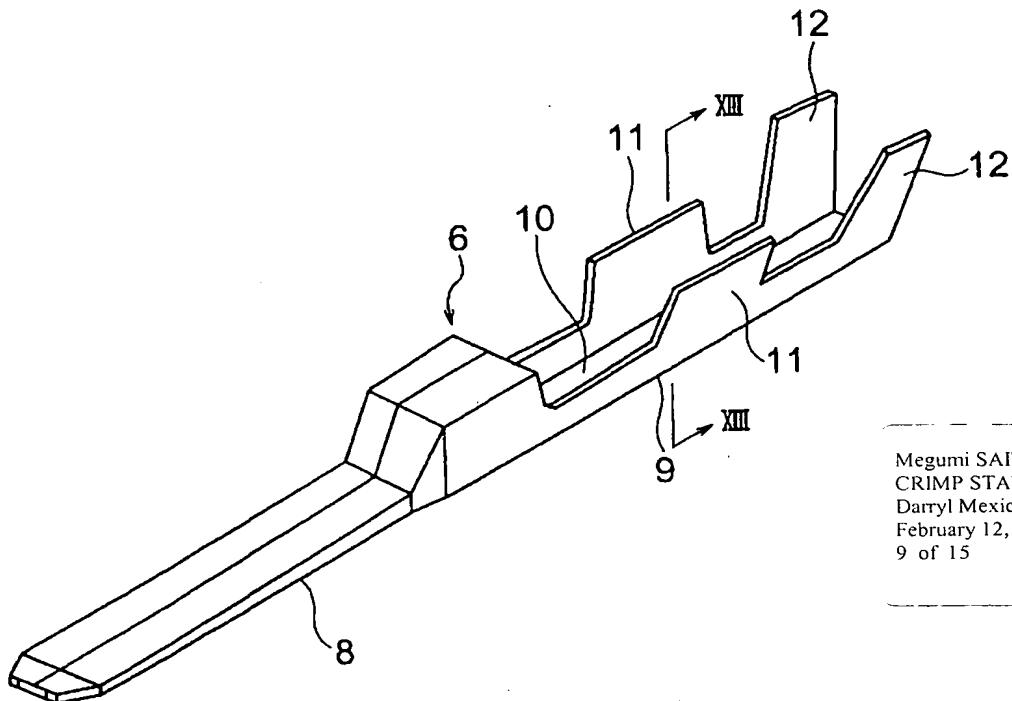
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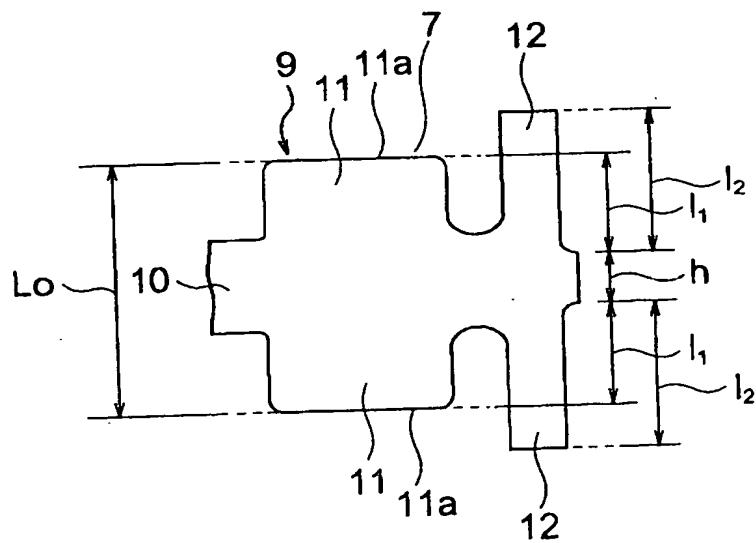


[図11] Fig. 11



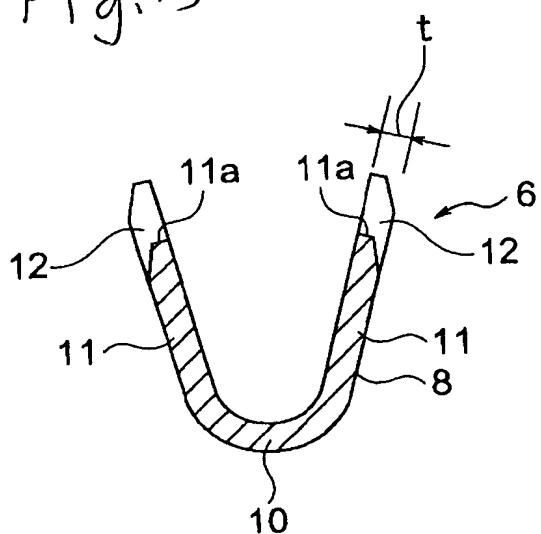
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[図12] Fig. 12



〔図13〕

Fig.13

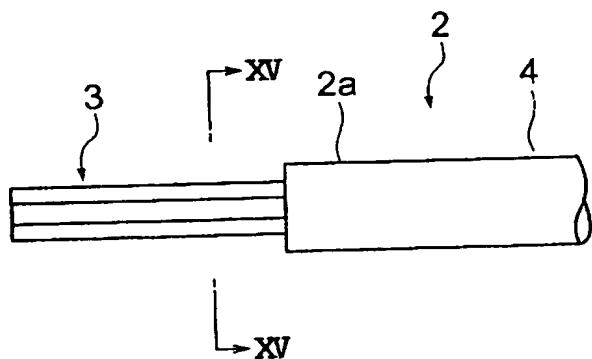


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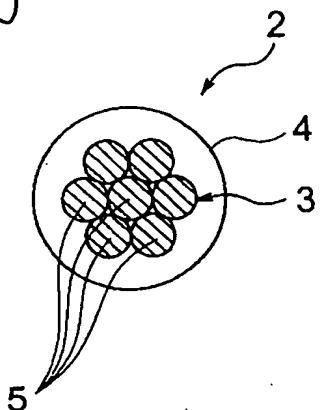
〔図14〕

Fig.14



[図15]

Fig.15



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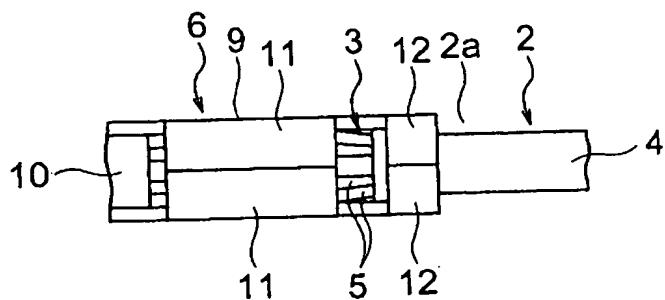
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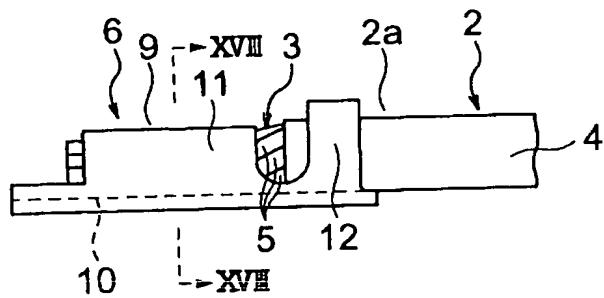
[図16]

Fig.16



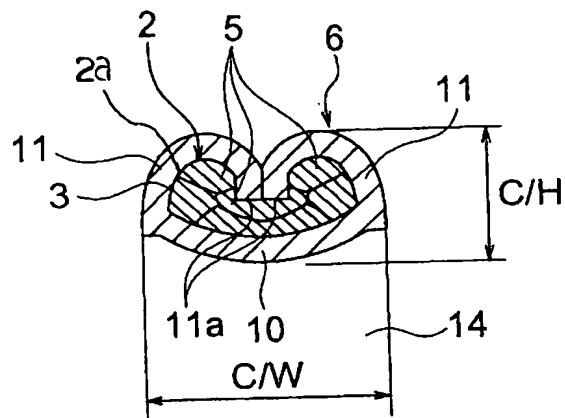
[図17]

Fig.17



【図18】

Fig. 18

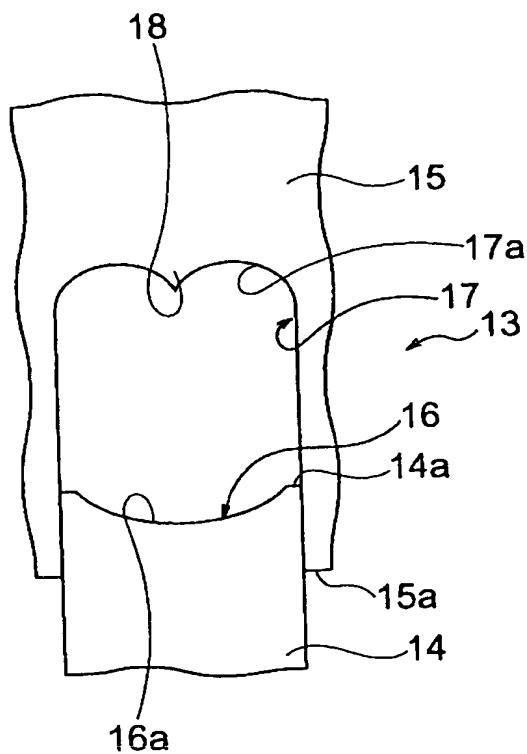


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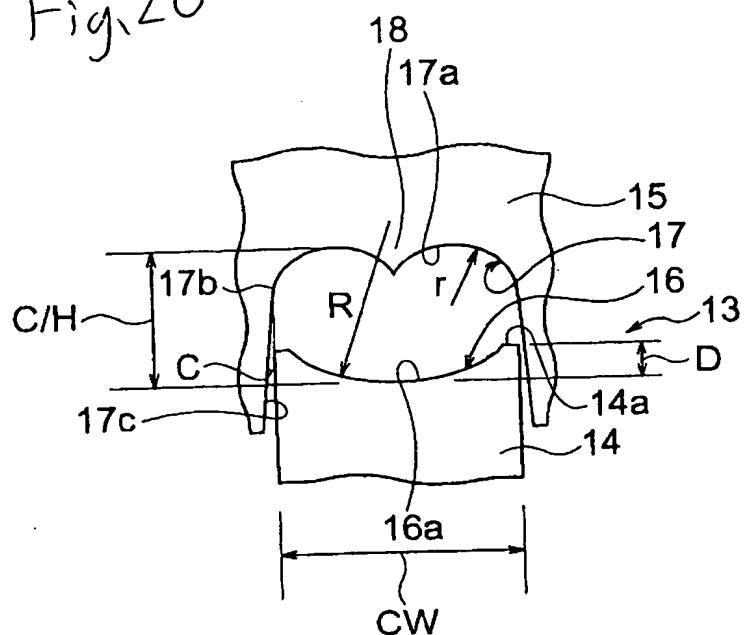
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Fig. 19



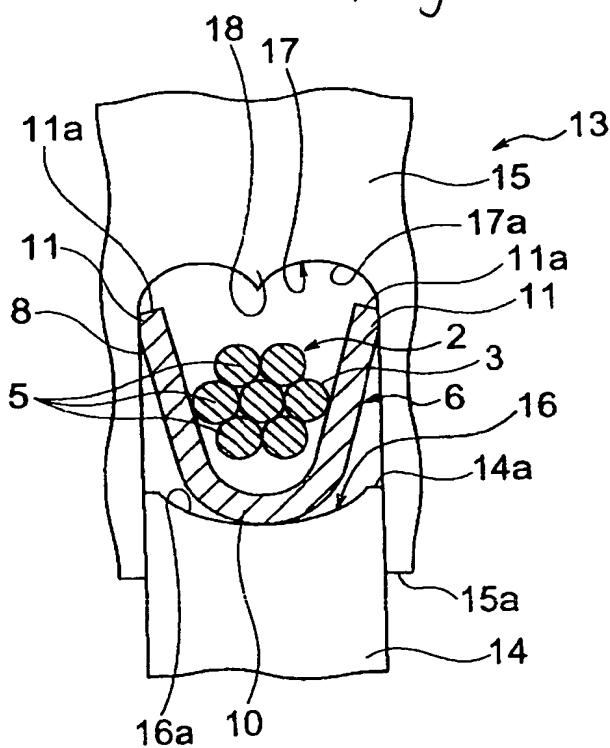
〔図20〕

Fig.20



〔図21〕

Fig.21



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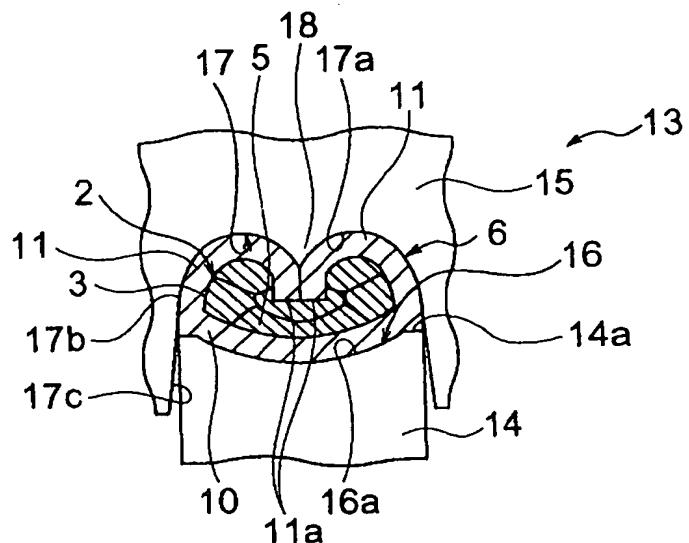
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【図22】

Fig. 22



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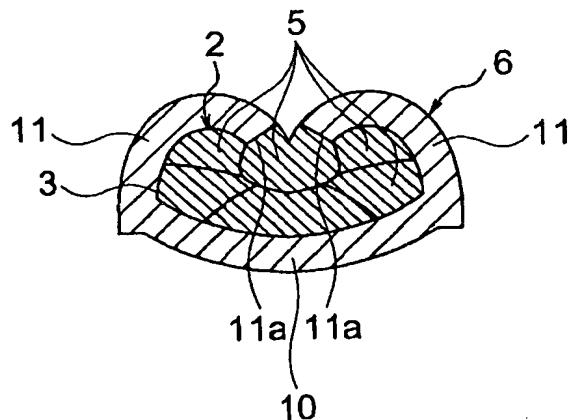
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【図23】

Fig. 23



【図24】

Fig. 24

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